

**Certificate of Certified Reference Material**

**NCS HC 16006b—NCS HC 16010b**

**Pig Iron**

**Reissued in 2010**

**Approved by China National Analysis Center for Iron and Steel**

**(Beijing China)**

Certified Values and Standard Deviation

No.		(%)							
		C	Si	Mn	P	S	Cu	Ti	
NCS HC	Certified Value	2.71	1.14	0.98	0.077	0.089	0.036	0.007	
16006b	Standard Deviation	0.02	0.02	0.01	0.003	0.002	0.003	0.002	
NCS HC	Certified Value	3.67	1.00	1.57	0.051	0.056	0.030	0.013	
16007b	Standard Deviation	0.03	0.02	0.02	0.003	0.003	0.003	0.001	
NCS HC	Certified Value	3.45	1.44	1.84	0.046	0.018	0.015	0.019	
16008b	Standard Deviation	0.02	0.02	0.02	0.003	0.002	0.001	0.002	
NCS HC	Certified Value	2.31	0.28	0.509	0.025	0.100	0.038	0.030	
16009b	Standard Deviation	0.02	0.02	0.005	0.002	0.001	0.002	0.002	
NCS HC	Certified Value	3.90	0.93	0.414	0.044	0.044	0.010	0.024	
16010b	Standard Deviation	0.03	0.02	0.004	0.002	0.002	0.001	0.001	

Note:

- 1 Each certified value is the mean of analytical results of 8 independent laboratories
- 2.The sample is chips with size 0.224 mm–0.900 mm packed in glass bottle.
- The minimum package is 100 grams.
- 3.The sample should be stored at dry place.

Analytical Methods

Element	Methods
C	Gas volumetric method; Infrared absorption method
Si	The oxalic acid-ferrous sulfate silicon-molybdenum blue photometric method; The perchloric acid dehydration-gravimetric method
Mn	Potassium periodate photometric method; Flame atomic absorption spectrophotometry
P	The n-butyric alcohol-trichloromethane extraction photometric method; Bismuth-phosphorus-molybdenum blue photometric method; Ammonium phosphomolybdate oxidation volumetric method; Antimony-molybdenum blue photometric method; The butyl acetate phosphorus-molybdenum blue extraction photometric method
S	The combustion-potassium iodate volumetric method; Infrared absorption method
Ti	Colorimetric method with chromotropic acid; ICP-AES; N-benzoyl phenylhydroxylamine- trichloromethane extraction method; The diantipyrilmethane-stannous chloride trichloromethane extraction photometric method; The diantipyrilmethane photometric method after separation with 4-methyl-2-pentanone
Cu	The neocuprone trichloromethane extraction photometric method; Photometric method with bis-cyclohexanone oxalylbifluoride; Flame atomic absorption spectrometry



**Professor Wang Haizhou, Chief  
China National Analysis Center for Iron and Steel**