



EUROPEAN COMMISSION  
JOINT RESEARCH CENTRE  
Institute for Reference Materials and Measurements



# **CERTIFIED REFERENCE MATERIAL** **BCR<sup>®</sup> – 131**

## **CERTIFICATE OF ANALYSIS**

**QUARTZ**

This certificate is valid for three year after purchase.

Sales date:

The minimum amount of sample to be used is 1 g.

### **DESCRIPTION OF THE SAMPLE**

Each sample consists of a glass bottle filled with between 186 and 215 g of quartz powder obtained by subdividing a bulk quantity of the material with the aid of a rotating riffle.

### **NOTE**

This material has been certified by BCR (Community Bureau of Reference, the former reference materials programme of the European Commission). The certificate has been revised under the responsibility of IRMM.

Brussels, November 1984

Revised: October 2007

**Signed:**

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QUARTZ					
Mass fraction of particles undersize $Q_3$ [g/g]	Certified equivalent volume diameter $x_v^{1)}$ [ $\mu\text{m}$ ]	Uncertainty <sup>2)</sup> [ $\mu\text{m}$ ]	Mass fraction of particles undersize $Q_3$ [g/g]	Certified equivalent volume diameter $x_v^{1)}$ [ $\mu\text{m}$ ]	Uncertainty <sup>2)</sup> [ $\mu\text{m}$ ]
0.01	517	2	0.51	913	5
0.02	535	2	0.52	923	5
0.03	547	2	0.53	933	5
0.04	557	3	0.54	944	5
0.05	566	3	0.55	954	5
0.06	574	3	0.56	965	5
0.07	582	3	0.57	977	4
0.08	589	3	0.58	988	4
0.09	596	3	0.59	999	4
0.10	602	3	0.60	1010	4
0.11	609	3	0.61	1021	5
0.12	615	3	0.62	1033	5
0.13	621	3	0.63	1044	5
0.14	628	3	0.64	1056	5
0.15	634	3	0.65	1068	5
0.16	640	3	0.66	1083	4
0.17	646	4	0.67	1096	5
0.18	653	4	0.68	1109	5
0.19	659	4	0.69	1124	5
0.20	666	4	0.70	1139	5
0.21	672	4	0.71	1154	5
0.22	679	4	0.72	1169	5
0.23	685	4	0.73	1185	5
0.24	692	4	0.74	1202	5
0.25	699	4	0.75	1218	5
0.26	706	4	0.76	1235	5
0.27	713	4	0.77	1253	5
0.28	721	4	0.78	1271	5
0.29	728	4	0.79	1290	5
0.30	736	4	0.80	1310	5
0.31	744	4	0.81	1331	6
0.32	752	4	0.82	1353	5
0.33	759	4	0.83	1376	7
0.34	767	4	0.84	1399	7
0.35	775	4	0.85	1424	7
0.36	785	4	0.86	1449	7
0.37	793	4	0.87	1475	7
0.38	801	4	0.88	1502	7
0.39	808	4	0.89	1531	7
0.40	817	4	0.90	1561	7
0.41	825	4	0.91	1593	8
0.42	833	4	0.92	1628	8
0.43	841	4	0.93	1665	9
0.44	851	4	0.94	1705	9
0.45	859	4	0.95	1751	10
0.46	870	4	0.96	1803	10
0.47	879	4	0.97	1865	11
0.48	888	4	0.98	1944	13
0.49	898	4	0.99	2064	15
0.50	906	4			

1) The certified value is the equivalent volume diameter  $x_v$  corresponding to the indicated value of  $Q_3$ , the mass fraction of particles undersize when measuring the particle size distribution by sieving. The certified value is traceable to results obtained with sieve analysis.

2) The uncertainty is calculated as a 95 % confidence interval based on the least square curve fitting of at least 15 sieves with mean measured  $Q_3$  values on each side of the data point under consideration. If there were an insufficient number of sieves on any one side a compensating number of sieves on the other side were used to bring the total up to 30.

Indicative Value		
	Indicative value <sup>1)</sup> [kg/m <sup>3</sup> ]	Uncertainty <sup>2)</sup> [kg/m <sup>3</sup> ]
Density $\rho_s$	2634	2
1) The indicative value is the unweighted mean of the results obtained at 2 different laboratories, each using a pycnometry method. 2) The indicative uncertainty is the standard deviation of the averages of the participating laboratories.		

## ANALYTICAL METHOD USED FOR CERTIFICATION

The material is certified with respect to the cumulative distribution by mass of the equivalent volume diameter of the particles as measured by calibrated sieves [Powder Technology 24 (1979) 115]. This technique involved the counting of  $z$  particles of total mass  $m$  which only passed through the sieve. The equivalent volume diameter,  $x_v$ , is then given by the equation

$$x_v = \left( \frac{6m}{\rho_s \pi z} \right)^{1/3}$$

where  $m$  is the mass of the  $z$  particles counted and  $\rho_s$  is the density of the particles.

## PARTICIPANTS

- Bayer AG, Leverkusen (DE)
- Bureau de Recherches Géologiques et Minières, Orléans (FR)
- National Physical Laboratory, Teddington (GB)
- Technische Universität Clausthal, Clausthal-Zellerfeld (DE)
- Technische Hogeschool, Delft (NL)
- University of Bradford, Bradford (GB)
- Universität Karlsruhe, Karlsruhe (DE)
- University of Technology, Loughborough (GB)

## SAFETY INFORMATION

The usual laboratory safety precautions apply.

## INSTRUCTIONS FOR USE

BCR-131 is intended to be used by laboratories either to test the accuracy and the effectiveness of their particle sizing procedures or alternatively to calibrate particle sizing instruments. If compatible with the measurement technique, the total sample should be used. If further subdivision is necessary, a rotating riffle is recommended for the abstraction of sub-samples down to about 1 g. A stack of sieves, or a single sieve, with nominal mesh dimensions in the range 480 to 1800  $\mu\text{m}$ , may be calibrated using BCR-131 by sieving the whole of a single sample and weighing the various sieve fractions. The mass fractions of the particles passed by the individual sieves are then calculated and the process is repeated a number of times  $N$  to give mean values of  $Q_3$  together with the associated standard deviations  $S_{Q_3}$ . The equivalent volume diameters of the cut sizes of the individual sieves are then obtained from the mean  $Q_3$ 's by referring to the certified results contained in this certificate; linear interpolation between adjacent tabulated values of  $Q_3$  will usually be necessary. It should be appreciated that these sieve calibrations are only strictly applicable when the sieves are used on materials consisting of particles with the same shape factors as the constituent particles of BCR-131.

The 95 % confidence interval of  $x_v$  for a calibration is the linear sum of the uncertainty indicated in the table of certified values and that due to the uncertainty in the value of  $Q_3$ . To calculate the latter contribution the range of values of  $x_v$  corresponding to  $\overline{Q}_3 \pm \frac{t}{\sqrt{N}} \cdot S_{Q_3}$  must be determined from

the certified values where  $t$  is the Student's factor at the 5 % significance level for  $(N-1)$  degrees of freedom.

## **STORAGE**

Specimens should be kept at ambient temperature in their original packing until used. However, the European Commission cannot be held responsible for changes that happen during storage of the material at the customer's premises, especially of opened samples.

## **LEGAL NOTICE**

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## **NOTE**

A technical report on the production of BCR-131 is available on the internet (<http://www.irmm.jrc.be>). A paper copy can be obtained from IRMM on request.