

ECISS  
**EUROPEAN COMMITTEE FOR IRON AND STEEL STANDARDIZATION**  
**COMITÉ EUROPÉEN DE NORMALISATION DU FER ET DE L'ACIER**  
**EUROPÄISCHES KOMITEE FÜR EISEN-UND STAHLNORMUNG**  
**EUROPEAN CERTIFIED REFERENCE MATERIAL (EURONORM – CRM)**  
**CERTIFICATE OF CHEMICAL ANALYSIS**  
**EURONORM – CRM No. 270-1 High alloy steel**

**Similar to EN 1.4835**  
**LABORATORY MEANS (4 values) - Mass content in %**

Line No	C	Si	Mn	P	S	Cr	Mo	Ni	Co	Cu	N	V	Ce	La
1	0.0718	-----	0.5285	-----	0.00043	20.763	0.1998	10.772	0.0653	0.1022	0.1380	0.0241	0.0449	0.0130
2	0.0726	1.4920	0.5287	0.0176	0.00053	20.771	0.2028	10.774	0.0659	0.1048	0.1381	0.0242	0.0450	0.0141
3	0.0732	1.4944	0.5294	0.0185	0.00055	20.825	0.2031	10.836	0.0670	0.1053	0.1391	0.0244	0.0452	0.0145
4	0.0732	1.5025	0.5308	0.0188	0.00055	20.829	0.2043	10.841	0.0671	0.1056	0.1402	0.0247	0.0456	0.0147
5	0.0732	1.5050	0.5327	0.0188	0.00060	20.835	0.2055	10.861	0.0673	0.1061	0.1402	0.0253	0.0466	0.0152
6	0.0734	1.5080	0.5345	0.0192	0.00065	20.837	0.2065	10.867	0.0676	0.1063	0.1404	0.0253	0.0471	0.0152
7	0.0735	1.5097	0.5358	0.0195	-----	20.861	0.2074	10.868	0.0677	0.1064	0.1408	0.0257	0.0489	0.0153
8	0.0737	1.5180	0.5387	0.0197	0.00069	20.868	0.2093	10.869	0.0683	0.1071	0.1411	0.0257	0.0490	0.0153
9	0.0739	1.5185	0.5407	0.0197	0.00073	20.875	0.2095	10.875	0.0689	0.1076	0.1416	0.0258	0.0492	0.0155
10	0.0743	1.5249	0.5408	0.0198	0.00073	20.886	0.2100	10.886	0.0691	0.1086	0.1417	0.0259	0.0492	0.0158
11	0.0749	1.5261	0.5428	0.0199	0.00075	20.900	0.2111	10.896	0.0691	0.1090	0.1420	0.0261	0.0493	0.0159
12	0.0750	1.5280	0.5441	0.0200	0.00075	20.932	0.2127	10.896	0.0694	0.1096	0.1434	0.0261	0.0498	0.0160
13	0.0754	1.5284	0.5443	0.0201	0.00096	20.976	0.2130	10.897	0.0698	0.1102	0.1445	0.0262	0.0503	0.0163
14	0.0769	1.5365	0.5458	0.0202	-----	21.016	0.2139	10.911	0.0699	0.1103	0.1465	0.0269	0.0505	0.0163
15	0.0776	1.5438	0.5504	0.0203	-----	21.017	0.2140	-----	0.0707	0.1104	0.1480	0.0277	0.0512	0.0168
16	-----	-----	0.5517	0.0205	-----	-----	0.2145	-----	0.0709	-----	-----	-----	0.0513	0.0170
17	-----	-----	0.5550	0.0206	-----	-----	0.2197	-----	-----	0.1124	-----	-----	0.0516	-----
18	-----	-----	-----	-----	-----	-----	0.2218	-----	0.0711	-----	-----	-----	0.0530	-----
<b>M<sub>M</sub></b>	<b>0.0742</b>	<b>1.5168</b>	<b>0.5396</b>	<b>0.0196</b>	<b>0.00066</b>	<b>20.879</b>	<b>0.2099</b>	<b>10.862</b>	<b>0.0685</b>	<b>0.1076</b>	<b>0.1417</b>	<b>0.0256</b>	<b>0.0487</b>	<b>0.0154</b>
<b>s<sub>M</sub></b>	0.0016	0.0155	0.0084	0.0009	0.00014	0.079	0.0059	0.044	0.0018	0.0027	0.0029	0.0010	0.0025	0.0011
<b>s<sub>w</sub></b>	0.0005	0.0098	0.0030	0.0004	0.00005	0.024	0.0014	0.030	0.0009	0.0010	0.0011	0.0004	0.0010	0.0004

Additional values from laboratories, for information (in µg/g):

Al: 23, As: 34, Ba: 1.8, Dy: 0.01 and 0.015, Er: 0.004 and 0.005, Eu: 0.002 and < 0.001, Ga: 21, Gd: < 0.2 and 1.3, Ge: 6, Hf: 0.02, Ho: < 0.002 and 0.0015, Ir: 0.2, Lu: < 0.002 and < 0.001, Mg: 9, Nd: 74, 75 and 79, Os: 0.4, Pr: 29.5 and 29.5, Pt: 0.1, Rb: 6, Re: 0.4, Rh: 0.2, Ru: 2, Sb: 7, Sc: < 0.02 and < 0.006, Sm: 0.1 and < 0.006, Sn: 35, Ta: 0.1, Tb: < 0.045 and 0.033, Th: 0.002, Ti: 19, Tl: 0.006, Tm: < 0.002, U: 0.01, W: 244, Y: 0.014 and 0.18, Yb: < 0.003 and < 0.001, Zn: 7.4, Zr: 2

M<sub>M</sub>: Mean of the intralaboratory means

s<sub>M</sub>: Standard deviation of the intralaboratory means

s<sub>w</sub>: Intralaboratory standard deviation

The laboratory mean values have been examined statistically to eliminate outlying values.

Where a "-----" appears in the table it indicates that an outlying value has been eliminated by either the Cochran or Grubbs Test.

**CERTIFIED VALUES - Mass content in %**

	C	Si	Mn	P	S	Cr	Mo	Ni
<b>M<sub>M</sub></b>	<b>0.0742</b>	<b>1.517</b>	<b>0.540</b>	<b>0.0196</b>	<b>0.0007</b>	<b>20.88</b>	<b>0.2099</b>	<b>10.86</b>
<b>C (95 %)</b>	<b>0.0009</b>	<b>0.009</b>	<b>0.005</b>	<b>0.0005</b>	<b>0.0001</b>	<b>0.05</b>	<b>0.0029</b>	<b>0.03</b>

  

	Co	Cu	N	V	Ce	La
<b>M<sub>M</sub></b>	<b>0.0685</b>	<b>0.1076</b>	<b>0.1417</b>	<b>0.0256</b>	<b>0.0487</b>	<b>0.0154</b>
<b>C (95 %)</b>	<b>0.0009</b>	<b>0.0014</b>	<b>0.0016</b>	<b>0.0006</b>	<b>0.0013</b>	<b>0.0006</b>

The half-width confidence interval C(95%) =  $\frac{t \times s_M}{\sqrt{n}}$  where "t" is the appropriate Student's t value and "n" is the number of acceptable mean values

For further information regarding the confidence interval for the certified value see ISO Guide 35:2006 sections 6.1 and 10.5.2

**This reference material was prepared in accordance with the recommendations set out in  
ISO Guides 30 – 35 and issued by:**

**swerea | KIMAB**

Drottning Kristinas väg 48, SE 114 28, Stockholm, Sweden

**On behalf of: The Iron and Steel Nomenclature Co-ordinating Committee (COCOR) of the ECISS,  
after approval by all the participating laboratories and all the producing organisations.**

(France-IRSID/CTIF; Germany-Iron and Steel CRM Working Group: Stahlinstitut VDEh,  
BAM Bundesanstalt für Materialforschung und -prüfung & MPI für Eisenforschung;  
UK-BAS Ltd; Nordic Countries-Nordic CRM Working Group)



**SEPTEMBER 2010**

**EURONORM – CRM No. 270-1**  
**METHODS USED**

Element	Line number	Analytical methods
C	1.2.3.4.5.6.7.8.9.10.11.12.13.15 14	Combustion - infrared absorption Combustion - non-aqueous titration after absorption in organic solvent
Si	2.3.5.6.9.10.12.13.14.15 4 7.8.11.12	Gravimetry, dehydration with perchloric acid Spectrophotometry, molybdenum blue, without extraction ICP-OES
Mn	1.3.10.15.16 2.5.6.7.8.9.12.13.14.17 4.11	Spectrophotometry, periodate oxidation ICP-OES FAAS
P	2.9.10.11.15 3 4.16 5.6.14 7.8.12.13.17	ICP-OES ICP-MS Spectrophotometry, molybdenum blue, extraction Spectrophotometry, molybdenum blue, without extraction Spectrophotometry, phosphovanadomolybdate, extraction
S	1.2.3.4.5.7.8.9.10.11.12 13	Combustion - Infrared absorption Spectrophotometry, methylene blue, evolution as H <sub>2</sub> S in hypophosphoric and formic acid medium
Cr	1.5.10.12 2.3.4.6.7.9.11.14.15 8 13	ICP-OES Titration with Fe (II), oxidation with persulphate Titration with Fe (II), oxidation with peroxide Titration with Fe (II), oxidation with perchloric acid
Mo	1.5.6.7.8.9.11.12.13.14.15.16.17 2 3 4 10 18	ICP-OES Spectrophotometry, thiocyanate in presence of ascorbic acid, extraction ICP-MS FAAS Spectrophotometry, thiocyanate in presence of Sn (II), extraction Spectrophotometry, thiocyanate in presence of Sn (II), without extraction
Ni	1.5 2.8.11.13 3.4.7.9.10.12.14 6	Titration with dichromate, separation with dimethylglyoxime Gravimetry, dimethylglyoxime ICP-OES Spectrophotometry, dimethylglyoxime, extraction
Co	1.3.4.6.7.8.9.11.12.13.14.15.16 2.18 5.10	ICP-OES ICP-MS FAAS
Cu	1.2.7.8.9.11.12.13.14.15.17 3 4.10 5 6	ICP-OES Spectrophotometry, diethyldithiocarbamate, extraction FAAS ICP-MS Spectrophotometry, cuproine, without extraction
N	1.2.3.4.5.6.8.9.10.11.13.14.15 7 12	Thermal conductivity, decomposition in graphite crucible Spectrophotometry, indophenol blue, distillation Acidimetric titration after distillation, visual end point
V	1.2.3.4.5.7.8.9.10.11.13.14.15 6 12	ICP-OES ICP-MS FAAS
Ce	1.2.4.5.6.7.8.10.11.12.13.14.15.18 3.9 16 17	ICP-OES ICP-MS Spectrophotometry, hydroxyquinoline GD-MS
La	1.2.3.4.5.6.7.8.9.11.12.13.15 10.14 16	ICP-OES ICP-MS GD-MS

**Abbreviations:**

FAAS	Flame Atomic Absorption Spectrometry
GD-MS	Glow discharge – Mass Spectrometry
ICP-OES	Inductively Coupled Plasma – Optical Emission Spectrometry
ICP-MS	Inductively Coupled Plasma – Mass Spectrometry

## DESCRIPTION OF THE SAMPLE

The ECRM 270-1 is available in the form of milling chips in bottles containing 100 g. It is also available as 38 mm diameter discs 25 mm thick. The chips were passed through a 2000 µm aperture sieve and further sieving was carried out to exclude chips passing through a 250 µm aperture sieve.

## INTENDED USE & STABILITY

The chip sample, ECRM 270-1 (C), is intended for the verification of analytical methods, such as those used by the participating laboratories, for the calibration of analytical instruments in cases where the calibration with primary substances (pure stoichiometric metals or compounds) is not possible and for establishing values for secondary reference materials.

It will remain stable provided that the bottle remains sealed and is stored in a cool, dry atmosphere. When the bottle has been opened the lid should be secured immediately after use. If the contents should become discoloured (eg oxidised) due to atmospheric contamination they should be discarded.

The solid (disc) sample, ECRM 270-1 (D), is intended for establishing and checking the calibration of instruments, such as Optical Emission Spectrometers and X-ray Spectrometers, for the analysis of samples of similar materials. The "as received" working surface of the sample should be finished before use in order to remove any protective coating. It will remain stable provided that it is not subjected to excessive heat (eg, during preparation of the working surface).

## TRACEABILITY

**The traceability of ECRM 270-1 has been established in accordance with principles of ISO Guides 30 – 35 and the International vocabulary of basic and general terms in metrology.**

The characterisation of this material has been achieved by inter-laboratory study, each laboratory using the method of their choice, details of which are given above. These methods are either stoichiometric analytical techniques or methods which are calibrated against pure metals or stoichiometric compounds. Most methods used were either international or national standard methods or methods which are technically equivalent.

## PARTICIPATING LABORATORIES

AB Sandvik Materials Technology, Sandviken (Sweden)  
Aciéries Aubert et Duval, Les Ancizes (France)  
ALS Scandinavia AB, Luleå (Sweden)  
ArcelorMittal Industeel, Le Creusot (France)  
ArcelorMittal Imphy, Imphy (France)  
ArcelorMittal Isbergues Stainless, Isbergues (France)  
ArcelorMittal Maizières, Maizières (France)  
ArcelorMittal Genk – Stainless Steel, Genk (Belgium)  
ATI Allvac Ltd, Sheffield (UK)  
BAM Bundesanstalt für Materialforschung und -prüfung, Berlin (Germany)  
Böhler Edelstahl GmbH, Kapfenberg (Austria)  
Carsid S.A, Marcinelle (Belgium)  
Centro Sviluppo Materiali, Rome (Italy)  
CTIF, Charleville (France)  
CTIF, Sèvres (France)  
Deutsche Edelstahlwerke GmbH, Witten (Germany)  
IncoTest, Hereford (UK)  
Kanthal AB, Hallstahammar (Sweden)  
Outokumpu Stainless, Avesta (Sweden)  
Ridsdale & Co Ltd, Middlesbrough (UK)  
SSAB, Oxelösund (Sweden)  
Swerea KIMAB AB, Stockholm (Sweden)  
Thyssen Krupp VDM, Werdohl (Germany)  
Ugitech Laboratoire, Ugine (France)  
voestalpine Stahl GmbH, Linz (Austria)

**FURTHER INFORMATION**

For information regarding the preparation, certification and supply of these European Certified Reference Materials (EURONORM-CRMs) and the use of the statistical information given on this certificate, please refer either to the producer of this Certified Reference Material or to Technical Reports CEN/TR 10317:2009 and CEN/TR 10350:2009, both of which are available from the national standards body in your country. (In the UK this is the BSI, 389 Chiswick High Road, London W4 4AL).

Further information and advice on this or other Certified Reference Materials or Reference Materials produced by Swerea KIMAB AB, may be obtained from the address below.

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Rein Vainik  
Research leader in Analytical Chemistry

Swerea KIMAB AB  
Drottning Kristinas väg 48  
SE 114 28 Stockholm, Sweden  
E-mail: [crm@swerea.se](mailto:crm@swerea.se)  
Website: [www.swreakimab.se](http://www.swreakimab.se)